

# X-ES

Fast, Flexible, and Customer-Focused Embedded Solutions

## Built-In Test (BIT) Software



Complementing a diverse product lineup, Extreme Engineering Solutions, Inc. (X-ES) provides a comprehensive library of Built-In Test (BIT) software. X-ES BIT software provides exceptional test coverage through Power-On BIT (PBIT), Continuous BIT (CBIT), and Initiated BIT (IBIT) routines. BIT is supported on most processor boards for VxWorks and Linux.

Regardless of the X-ES processor board or operating system, the BIT libraries present the user with the same consistent Application Programming Interface (API). For example, all Intel® and NXP (formerly Freescale) based X-ES processor cards support a common set of BIT tests for common device interfaces such as SDRAM, Ethernet, and non-volatile storage. Example applications in ANSI C source form are included in X-ES BIT.

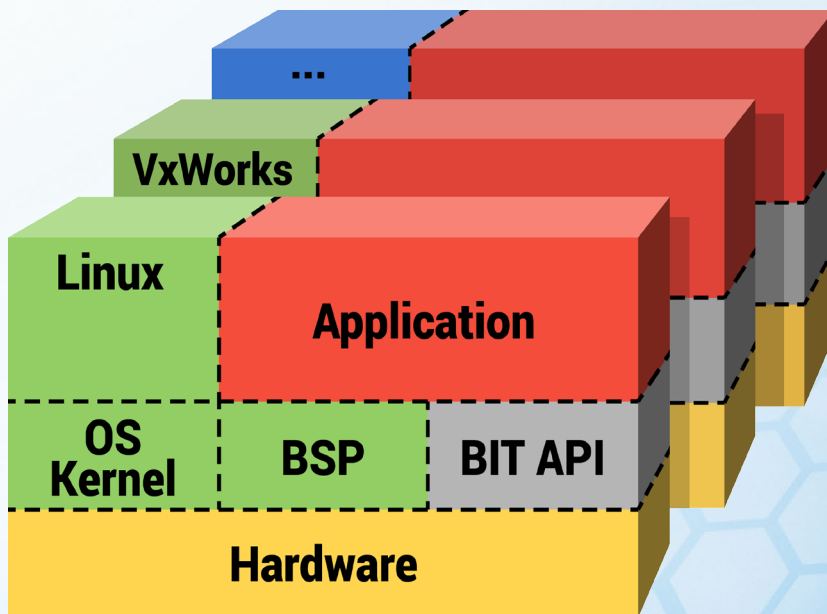
Whether your goals are Fault Detection and Fault Isolation (FDFI) coverage during deployment, qualification testing, or manufacturing reliability, X-ES has the BIT capabilities your project needs.

## BIT Features

- PBIT (Power-On Tests)
  - Power-on results available to operating system
  - Fast boot supported
  - Early invasive testing yields high test coverage
  - Field upgradable firmware support
  - Visual and hardware signal failure indicators
- CBIT (Continuous Tests)
  - Full source available
  - Non-invasive testing
  - Dedicated OS task
  - Low CPU utilization
  - Runs out-of-the-box
  - Test result logging
  - Health statistics
  - Modular implementation
  - Extensible
  - IPMI integration
- IBIT (Initiated Tests)
  - Full source available
  - Comprehensive test set
  - Offline device diagnostic testing
  - IPMI integration

## BIT API

The X-ES BIT API provides a standardized interface between the low-level BIT routines, operating system, and application. Applications can query PBIT results, poll CBIT status, or execute IBIT procedures. Whether you have requirements for PBIT, CBIT, or IBIT, X-ES provides the standardized application framework necessary to simplify development of fault-detection software.





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Functional Block	Test	PBIT	CBIT	IBIT	Component
Thermal Sensors	Die Temperatures	X	X	X	1
	Board Temperatures	X	X	X	2
Software Image Integrity	BIOS Image CRC			X	3
	OS Image CRC			X	4
Bulk Storage	SATA Drive Presence		X	X	5
	USB Device Presence	X	X	X	6
	File System Tests			X	7
RAM Memory	SDRAM Memory	X		X	8
	SDRAM ECC		X	X	9
ROM Memory	BIOS SPI NOR Flash ID Test	X	X	X	10
Ethernet	Ethernet Link		X	X	11
	Networking Statistics		X	X	12
	Ping		X	X	13
	PHY Loopback			X	14
PCI / PCI Express / DMI	PCI Express Root Ports		X	X	15
	PCI Express Devices		X	X	16
	PCI Devices	X	X	X	17
	DMI	X			20
I <sup>2</sup> C	Device Presence	X	X	X	18
Real Time Clock	RTC Running		X	X	19
Serial Ports	Serial Port Loopback	X		X	21
GPIO	GPIO Pin Read		X	X	22
	GPIO Pin Write			X	23
	Boot Flash Detection	X			
	Non-Volatile Write Protect	X			
System Level	Geographical Address Parity	X	X	X	24
EEPROM	System EEPROM	X	X	X	25

## Types of BIT

### Power-On BIT

Executed in the boot firmware or in the OS boot process. Examples include PBIT for products supporting UEFI BIOS and U-Boot firmware. The results of PBIT are stored and can be retrieved via API from the operating system.

### Continuous BIT

Executed from a task within the operating system. This task periodically runs non-invasive tests such as ECC and device error condition checks.

### Initiated BIT

Executed at any time from the user application. Initiated BIT consists of both non-destructive and destructive testing. Destructive tests, such as an internal Ethernet loopback, can be utilized to help diagnose the origin of system failures.

## Test Coverage Example

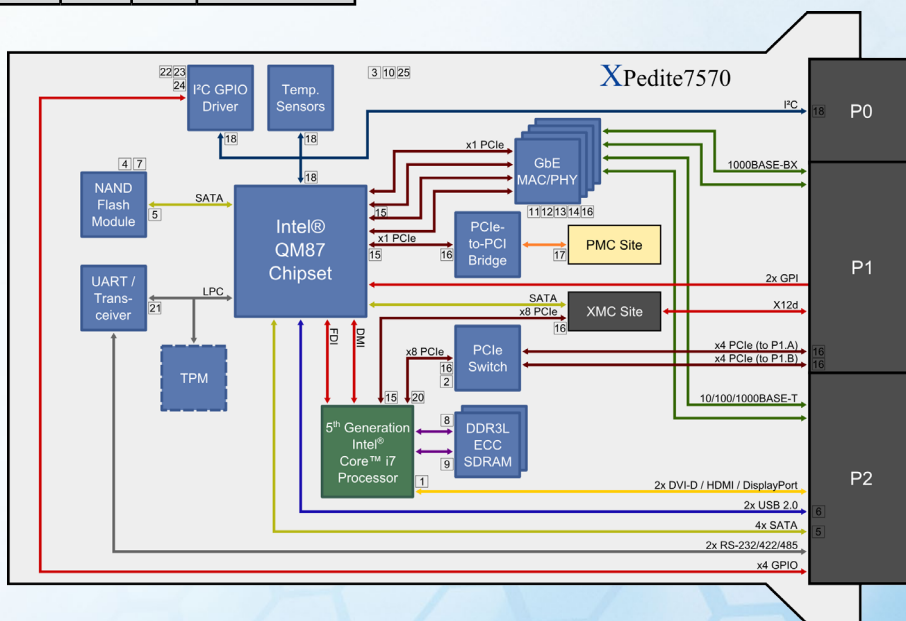
X-ES provides BIT code that covers all the major functional blocks of a design. A BIT device coverage map is available with all X-ES products. Additional FDFI (Fault Detection and Fault Isolation) analysis reports are available upon request.

An example of the standard analysis performed by X-ES is provided in the BIT coverage map and associated block diagram. All major functional elements are incorporated into the appropriate PBIT, CBIT, and IBIT routines.



## Corporate Overview

Extreme Engineering Solutions, Inc. (X-ES) designs and builds chassis, single-board computers, I/O, power, backplane, and system-level products within the embedded computer industry. X-ES offers cutting-edge performance and flexibility in design plus an unparalleled level of customer support and service. For further information on X-ES products or services, please visit our website: [www.xes-inc.com](http://www.xes-inc.com) or call (608) 833-1155.



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